



The bridge to possible

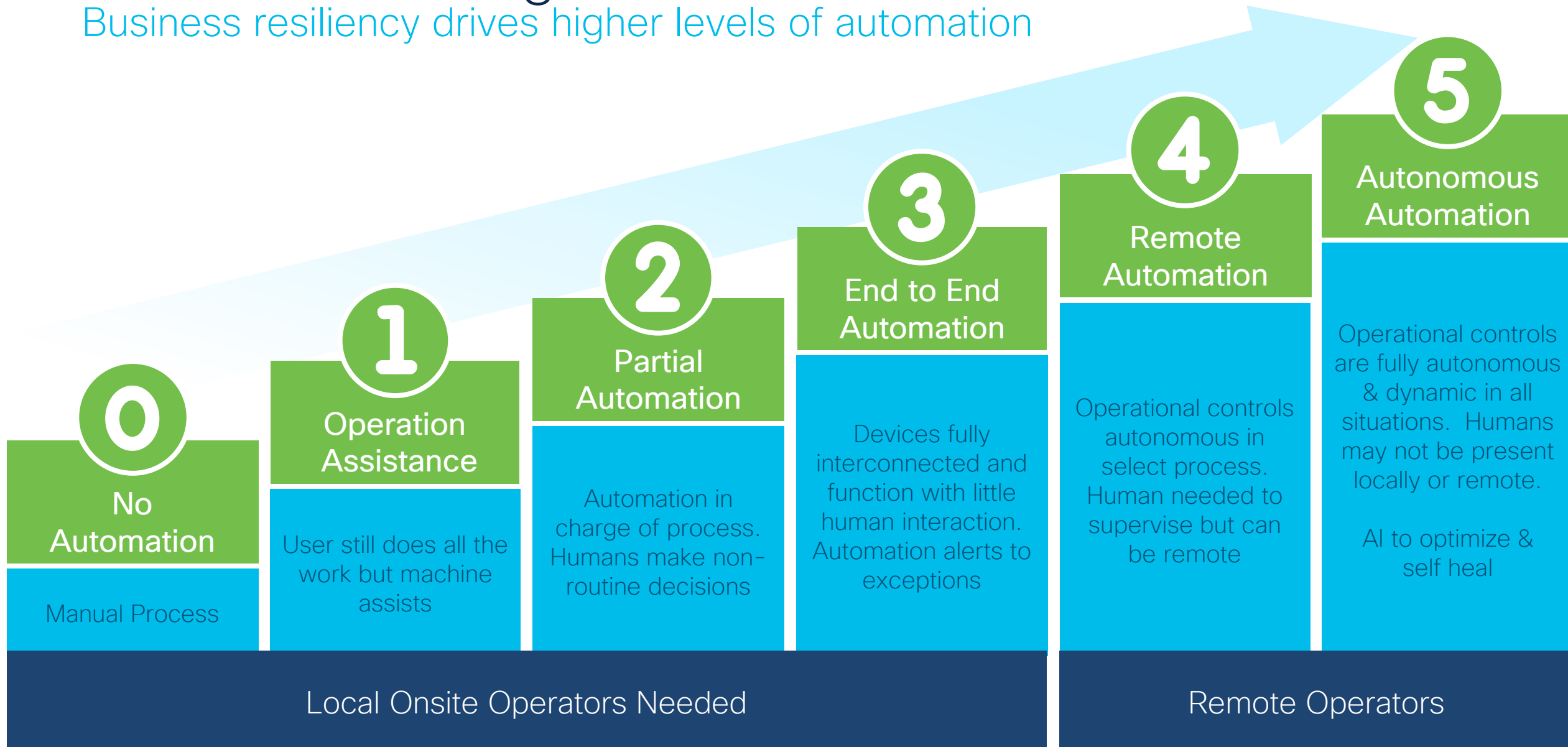
# Wireless Technology

## For Manufacturing

Latthaphon Pohpon  
System Architect, Cisco Systems (Thailand)  
December 2021

# Automation brings benefits

Business resiliency drives higher levels of automation



# Industry and use-case driven technology selection criteria



MFG



Transportation



Mining



Utilities



Roadways

## Customer use case:

AGV/AMR, train to trackside, autonomous mining, remote crane operations

1

What are the devices to connect?



Devices

2

What are the applications requirements?



Resiliency

3

Deployment Scenarios?



Deployment

4

What are the potential technology options?



Technology

5

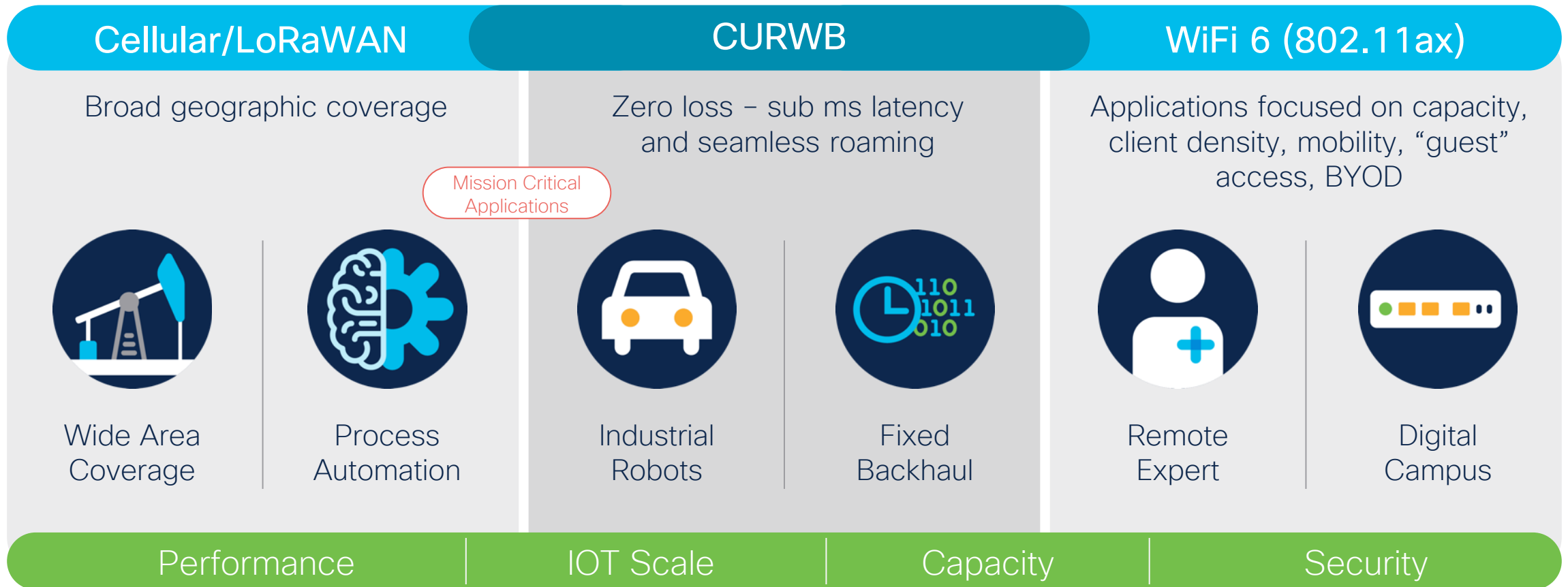
What are the CapEx and OpEx Implication?



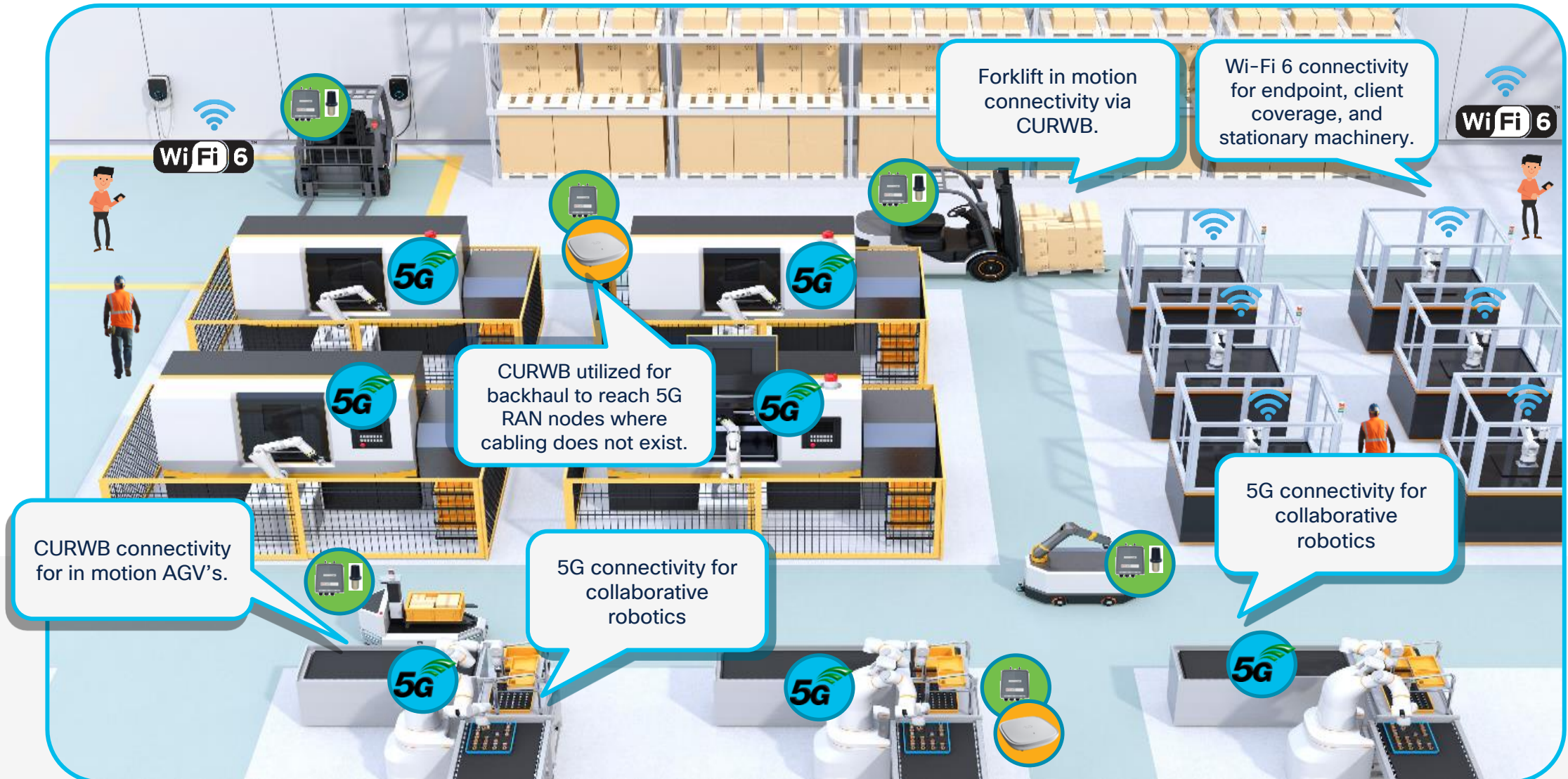
TCO

# Multi wireless access – better together!

Cellular, CURWB and Wi-Fi 6 are complementary technologies – always be searching for better together



# Multi-access wireless examples in manufacturing

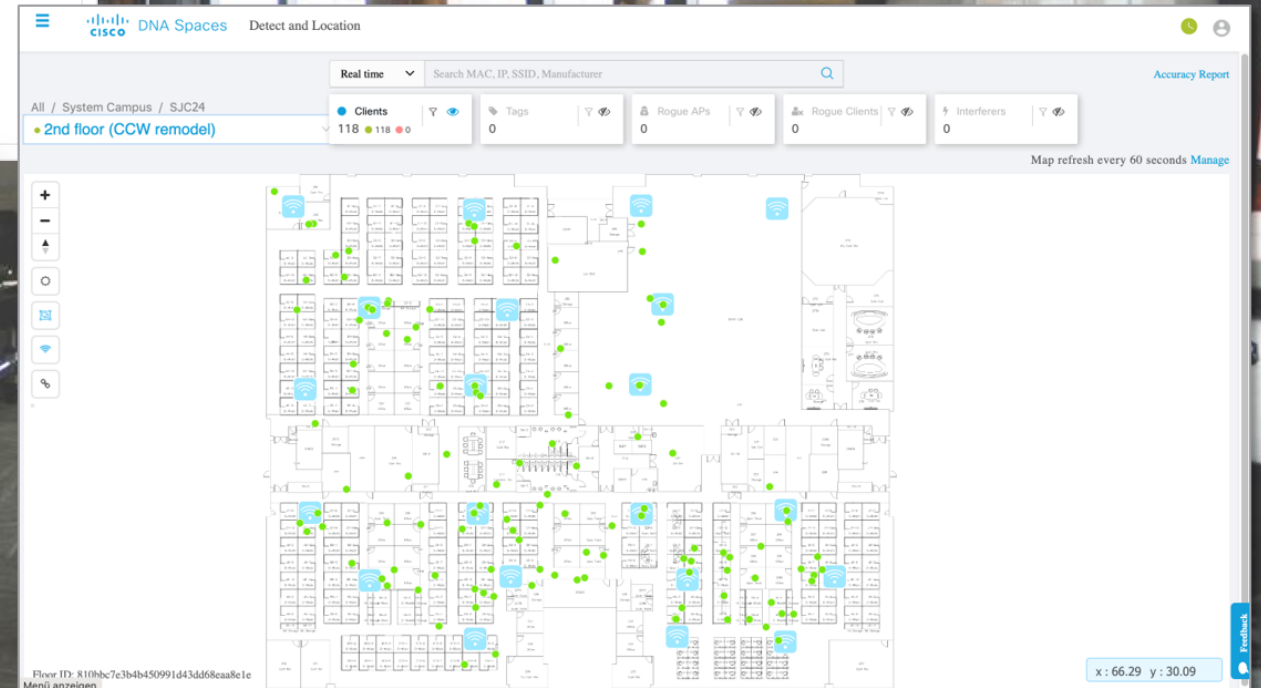
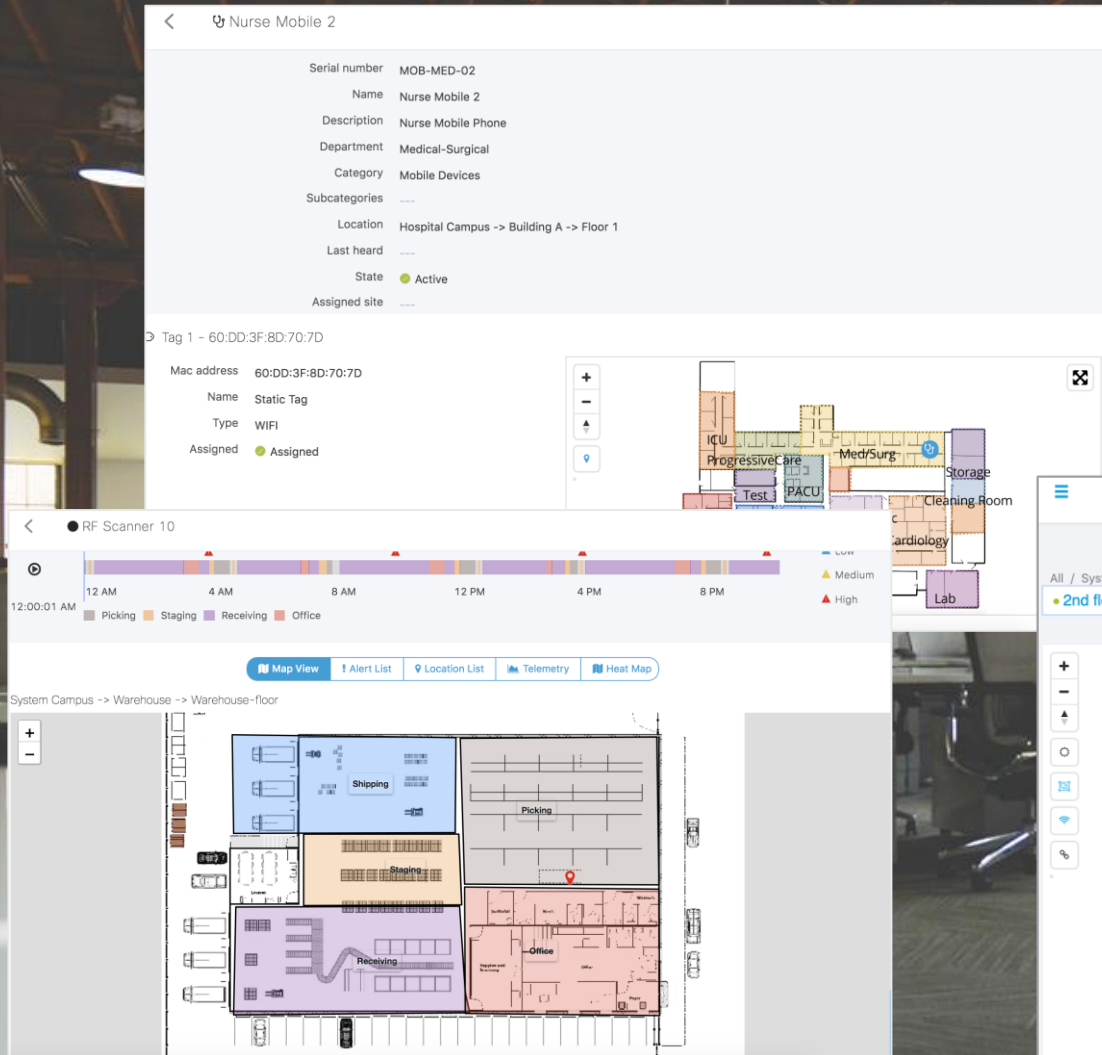




# WiFi Location Services: Asset Locator

## Asset Locator

- Real-time tracking of digital (mobile device / laptop), and Wi-Fi-tagged physical assets
- Define rules for asset location and utilization to alert staff of any unexpected movement or usage



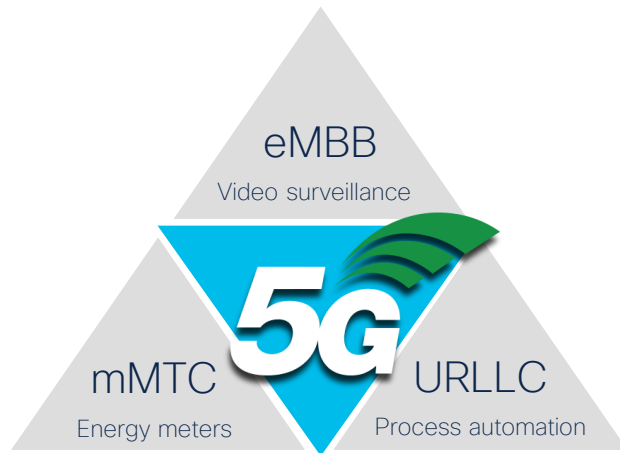
# Enterprise 5G – 3 classes of service

Low latency services will drive maximum 5G demand in the near-future

5G services are optimized for latency, capacity and density

## Mobile Broadband

High data rates, High traffic volumes



## Massive IoT

Massive number of small devices, low energy

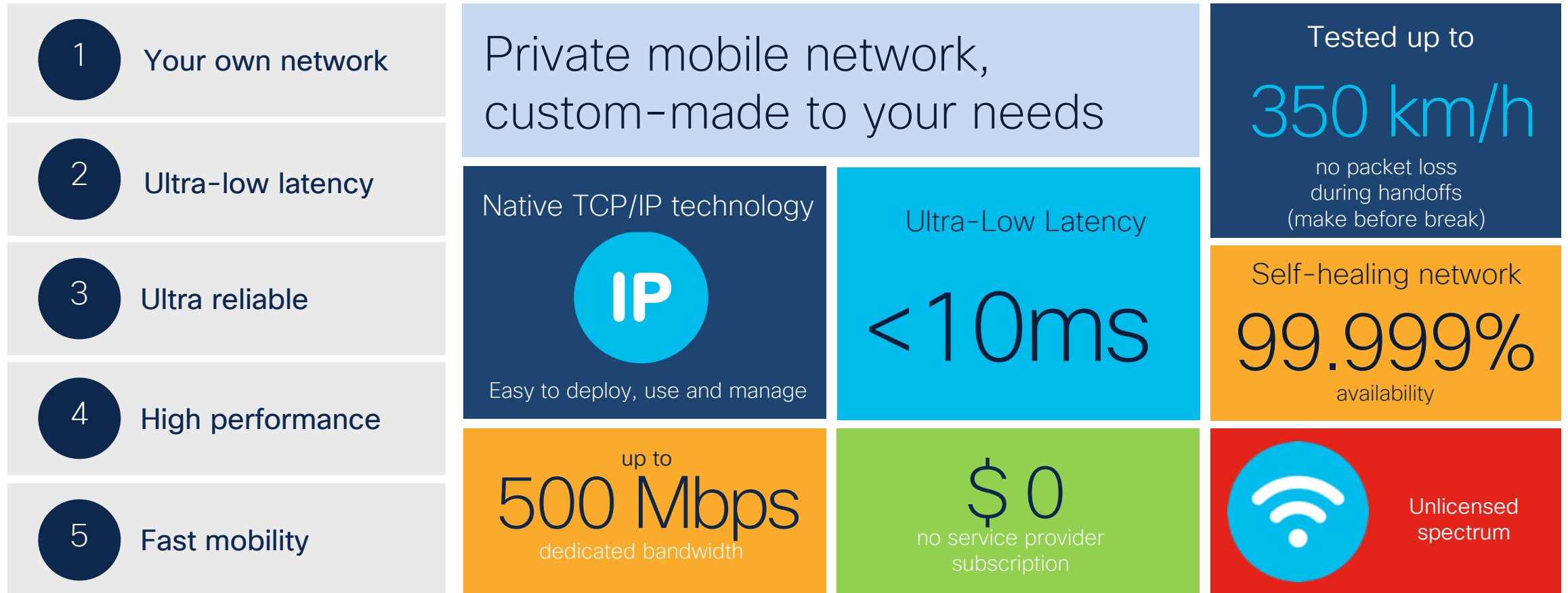
## Low Latency

Ultra-high reliability & Ultra-low latency

URLLC and eMBB are most relevant in Enterprise

	uRLLC	eMBB	mMTC
Use Cases	Manufacturing, Industrial, Warehouses	Real Time Video, Carpeted Enterprise	Smart City, Sensors
Requirement	Optimized for Latency 1ms Latency 99.999 Aval.	Optimized for Capacity 10Gbps or more	Optimized for Density of devices 1M Per km2
N/W Needs	Timing, QoS, UPF flexibility	Bandwidth, UPF flexibility	Timing, Bandwidth

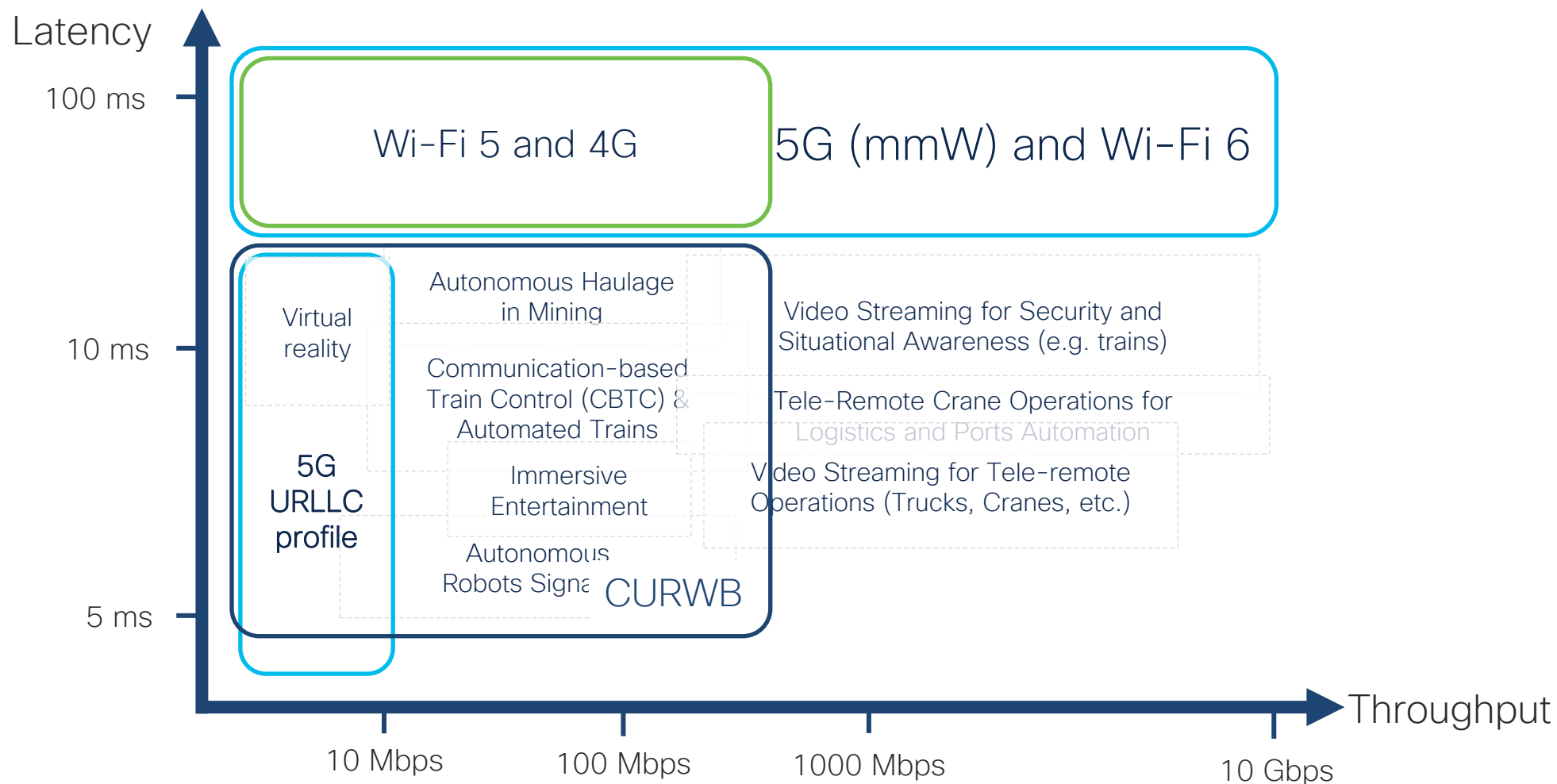
# Cisco Wireless Backhaul's unique capabilities





# Cisco Ultra-Reliable Wireless Backhaul

The only option for low latency, high throughput applications





# CURWB factory AGV solution

Reducing downtime with **0ms roaming**

Largest plant in the North America

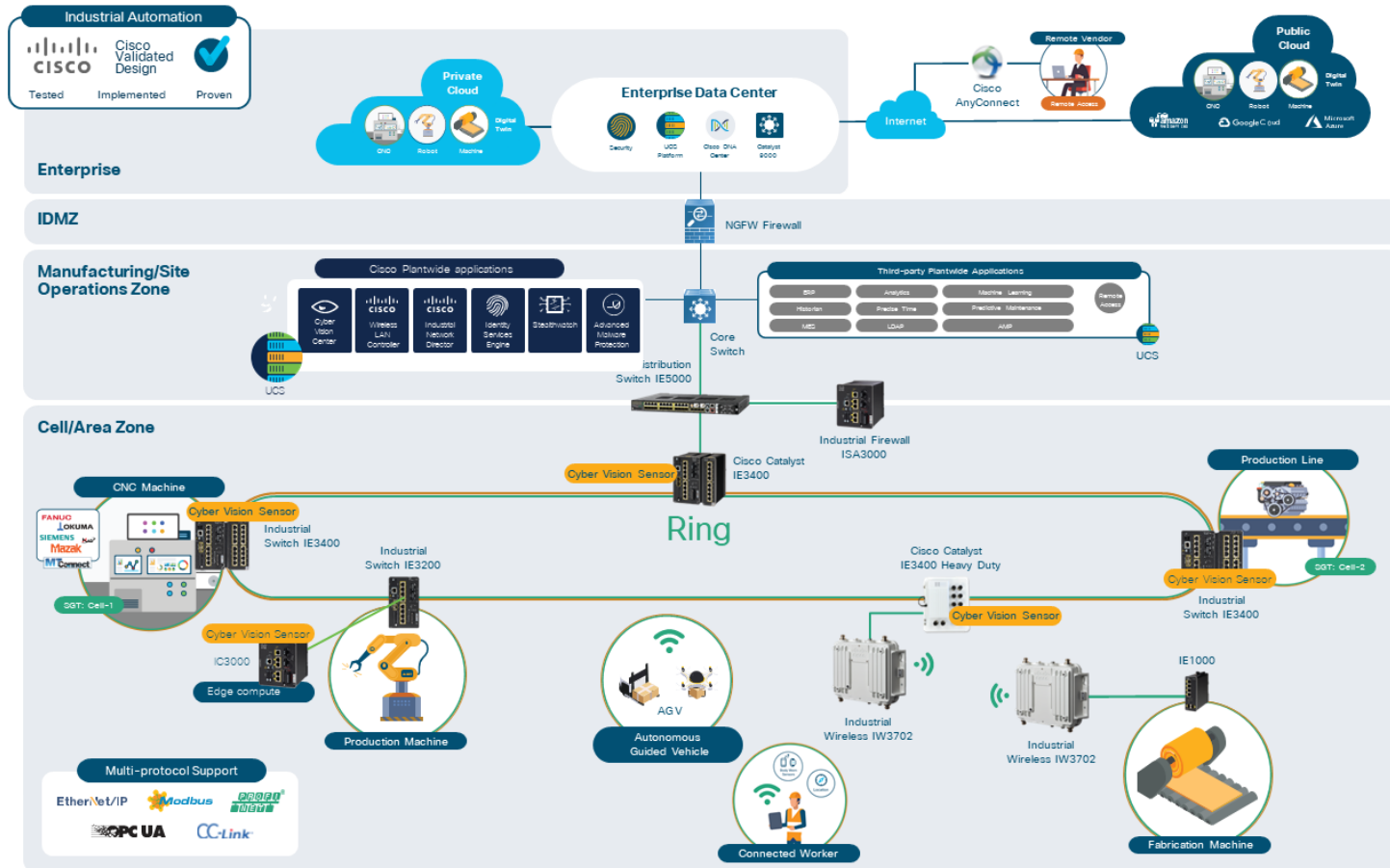
- ✓ 640,000 vehicles annually
- ✓ 7,250 employees
- ✓ 6 vehicle models
- ✓ **6 million square feet**
- ✓ 884-acre location
- ✓ \$7.1B Invested

## Automotive Manufacturing in US

- Customer wanted to reduce the factory downtime by enabling consistent and automation with low latency **connectivity to their AGVs.**
- CURWB will be deployed across the 6 million sq ft. plant enabling mission critical applications in harmony with traditional WiFi access.

# Industrial Automation 2.5 CVD

## Reduce cyber threats for production with integrated Cisco Cyber Vision



### Outcomes

- Improve OEE and asset utilization
- Reduce risk from cybersecurity threats

### Use-Cases

- Resilient connectivity (wired & wireless) for IACS devices: sensors, actuators, and controllers
- Visibility of IACS devices and communication
- Plant & Cell-area zone security and segmentation
- Remote access to production assets

### Unique Features

- Visibility and monitoring of IACS devices and communication with Cisco® Cyber Vision
- Expanded resiliency: REP-Fast on IE3x00
- Support for site-wide Precision Time Protocol (PTP)
- Consistent with enterprise networks (Catalyst 9300/9500)

Proven to work with:

**Rockwell Automation**

**SIEMENS**

**Schneider Electric**

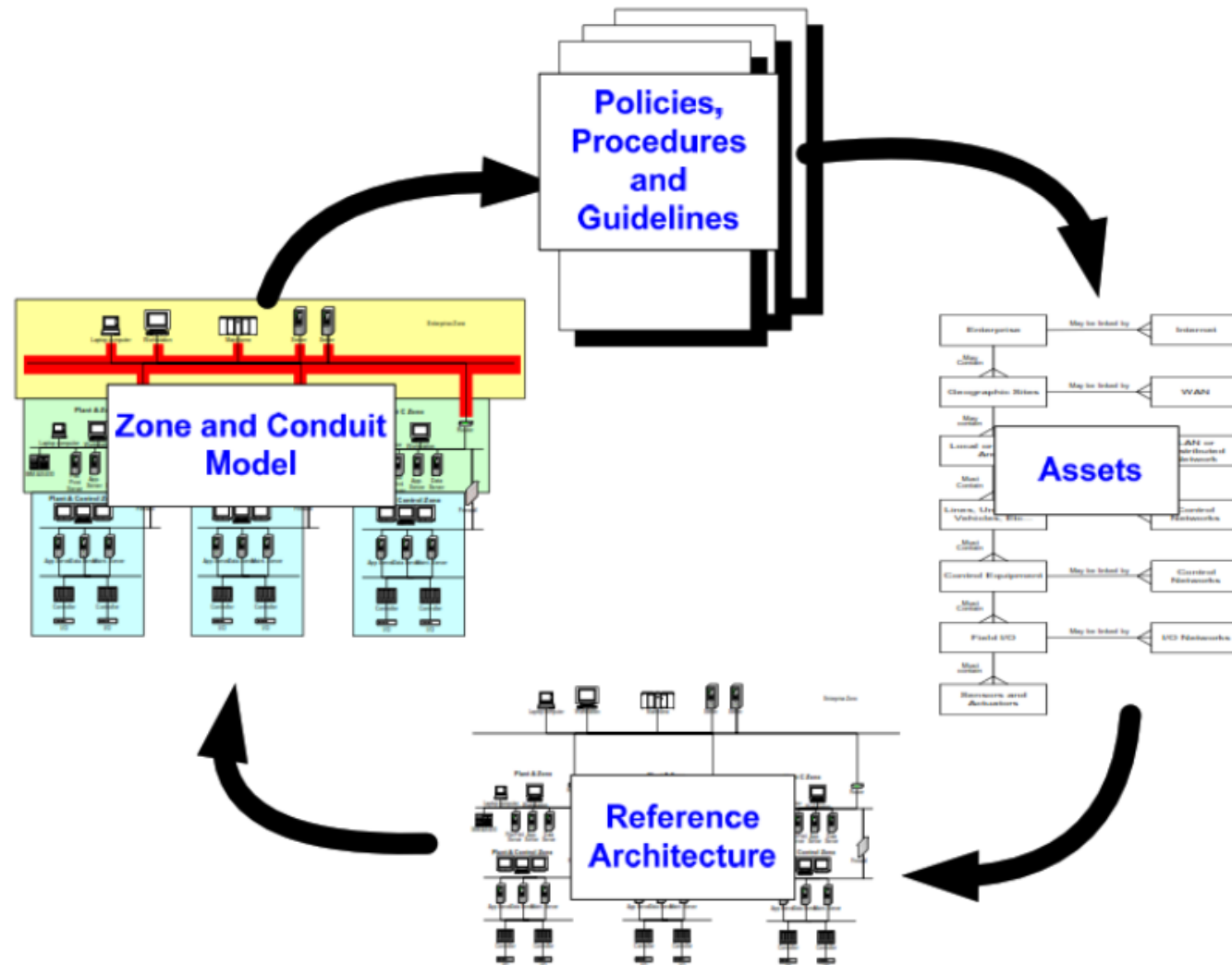
**MITSUBISHI ELECTRIC**



The bridge to possible



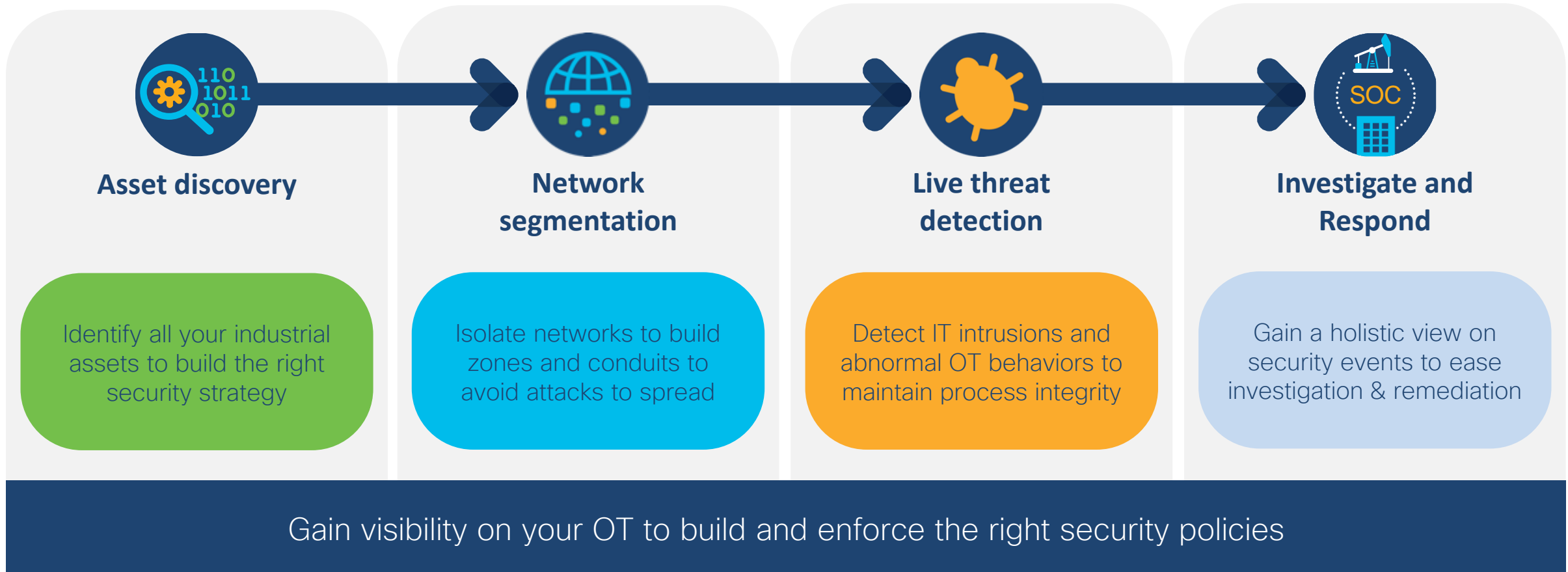
# IEC 62443 Model Relationships





# Foundation OT Security

*New capabilities to secure industrial networks*



# Building a converged IT/OT Security is a journey



Adapt objectives to limit complexity and align all stakeholders